



# ST1

## FAST DROP STARTER KIT

### ST1 - USER MANUAL SETUP INSTRUCTION



#### Included items

1. Two cans of 500 gr. net weight fast drop resin
2. Set of eight Vario Dose with red caps
3. Set of eight silver dispensing caps
4. Set of three modular dispensing tubes
5. Set of six dispensing needles
6. Two tutorials with instructions
7. Vacuum Machine



1. Lay tutorials on a tray, use spray remount, magnetic stripes or masking tape to secure. Check flatness of the working tray with a level



2. Gently weed excess vinyl from your print tutorials



3. Flatten the print with a pressure roller in order to prevent edge wings



4. Extend the telescopic cap by pulling top wings



5. Pull and remove the safety lock ring



6. Pour in the dispenser (resin first) equal amount of the two components using the print graduation or a separate precise digital scale



7. Close the dispenser with the cap (red) and lock



8. Shake the dispenser for 1 minute



9. Open the dispenser variodose



10. Put the dispenser in the vacuum mug



11. Start the machine by switching the power starter



12. Set one minute and push start on the digital control. Wait until the machine release automatically the mug



13. Apply the dispensing cap (silver)



14. Cut the top of the dispensing cap with scissors



15. Cut with scissors: 2 cm of clear tube and 1 cm of both black and red tube



16. Insert the three dispensing tubes in this order: 1) clear, 2) black, 3) red. Now you are ready to start doming the tutorials following the separate visual instructions



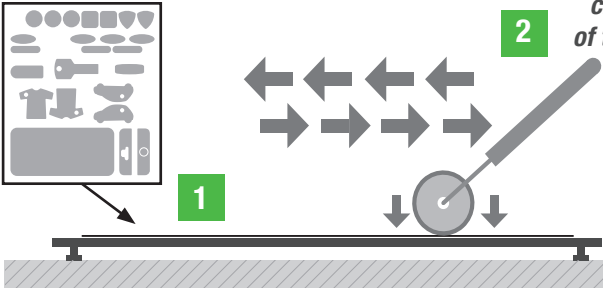
# HOW TO USE FAST DROP SYSTEM



check flatness of the working tray

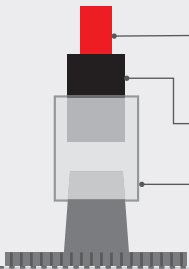


check flatness of the print layout



Tip: to avoid roll memory use spray remount, magnetic stripes or masking tape

choice of the doming tubes according to the label layout



- 1 cm Red labels +/- cm 1 Ø
- 1 cm Black labels +/- cm 2 Ø
- 2 cm Clear labels > cm 3 Ø

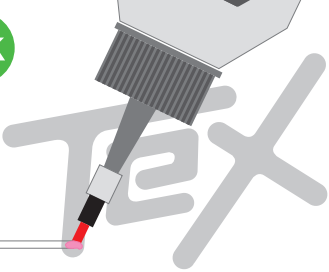
## Legend

- self-adhesive vinyl thermo-adhesive
- resin
- doming path



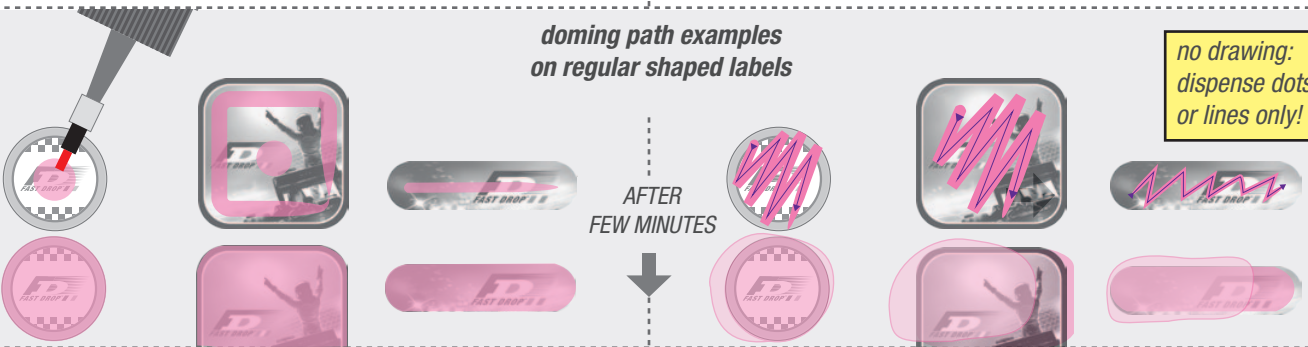
use as if you are writing very close to the film

1mm



doming path examples on regular shaped labels

no drawing: dispense dots or lines only!



doming path example on lettering

leave empty space in proximity of sharpe corners

